

17-11 PN Spreitzer Centre-clamping vise MZU -MZP

4-point clamping unit with interchangeable pallet and indexed clamping unit



Quick set-up

The mechanical zero-point-system MZP reduces setup times/ setup costs up to 90%. It allows rapid changes of different clamping devices on the base unit. The operation is done only by a central clamping screw. By the flat design and the fixturing holes an universal mounting is possible on the machine table or on fixturing devices.

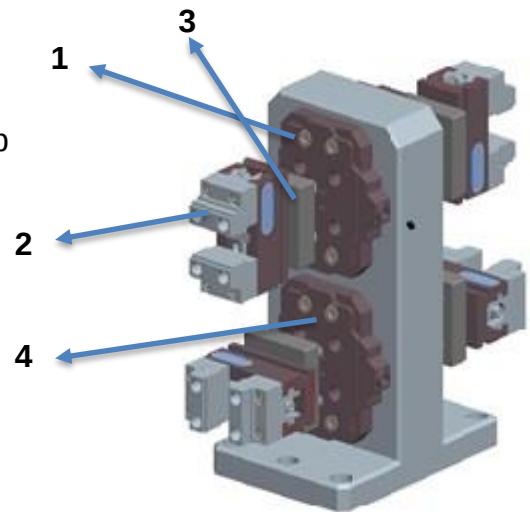
Your benefits:

- Quick set-up, conversion
- Precise positioning 0.005 / 0.01 mm
- Clamping tools and pallets can be indexed through 4x90°
- High pull-in force, high holding force
- Economic system

Technical data

For quick, simple and time-optimised positioning and clamping of workpieces or fixtures on the machine table. Actuating the clamping screw opens or closes all four clamping points at the same time.

- Tool steel, surface hardened
- Repetition accuracy 0.005 mm
- Mechanical opening and closing

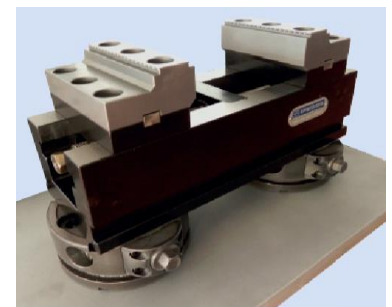


1. T-type column
2. Centre-clamping vise MZU
3. Interchangeable pallet WP
4. 4-point clamping unit MZP

If previously 120 mins. had to be invested in four tooling procedures in a shift, the use of the zero-point-system MZP will reduce this to only 8 mins. Rapid switching of equipment and workpieces as well as tooling in parallel with operating time outside of the machine results in the rationalisation effect described.



MZP, type 52-96



MZP, type 10-20



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